=> d his

(FILE 'HOME' ENTERED AT 14:23:27 ON 23 MAY 2007)

FILE 'CASREACT' ENTERED AT 14:23:44 ON 23 MAY 2007

L1 STRUCTURE UPLOADED

L2 0 S L1

L3 3 S L1 FULL

=> d que 13 stat

L1 STR

$$\begin{array}{c} CH_2 \\ N \\ CH_2 \\ \end{array}$$

$$\begin{array}{c} CH_2 \\ \\ N \\ \end{array}$$

$$\begin{array}{c} CH_2 \\ \\ CH_2 \\ \end{array}$$

$$\begin{array}{c} CH_2 \\ \\ CH_2 \\ \end{array}$$

$$\begin{array}{c} CH_2 \\ \\ \end{array}$$

Structure attributes must be viewed using STN Express query preparation.
L3 3 SEA FILE=CASREACT SSS FUL L1 ( 10 REACTIONS)

100.0% DONE

12 VERIFIED

10 HIT RXNS

3 DOCS

SEARCH TIME: 00.00.01

=> d 1-3 bib abs fhit

```
ANSWER 1 OF 3 CASREACT COPYRIGHT 2007 ACS on STN
L3
AN
      145:397782 CASREACT
      Process for production of optically active fluoroproline derivative
TI
      Kondo, Norihisa; Watanabe, Akio; Kanezaki, Hiroki; Kawada, Kosuke
IN
      Tosoh F-Tech, Inc., Japan
PA
SO
      PCT Int. Appl., 23pp.
      CODEN: PIXXD2
DT
      Patent
LA
      Japanese
FAN.CNT 1
                                                     APPLICATION NO. DATE
      PATENT NO.
                                  DATE
                           KIND
                                                     -----
                           _ _ _ _
                                                     WO 2006-JP305674 20060322
ΡI
      WO 2006103986
                            A1
                                   20061005
               VN, YU, ZA, ZM, ZW

RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY,
                KG, KZ, MD, RU, TJ, TM
PRAI JP 2005-92878
                           20050328
os
      MARPAT 145:397782
GI
```

There is provided a process for producing an optically active AB fluoroproline derivative represented by the general formula (I; R1 = substituted or unsubstituted alkyl or aryl group; R2 = substituted or unsubstituted alkyl, aryl, alkylcarbonyl, alkoxycarbonyl, arylcarbonyl or aryloxycarbonyl group; an asterisk (\*) denotes an asym. carbon) by fluorinating an optically active hydroxyproline derivative represented by the general formula (II; R1 , R2 = same as above). The process comprises adding N-(2-chloro-1,1,2-trifluoroethyl) diethylamine (CTT) or N-(1,1,2,3,3,3-hexafluoropropyl)diethylamine (PPDA) which is inexpensive and easy to handle to an aprotic nonpolar organic solvent at a temperature of 10° or lower and then fluorinating the compound I at a temperature ranging from 10 to 50°. This process enables to produce an optically active fluoroproline derivative represented by the general formula II in which the configuration at position-4 of a compound represented by the general formula I is inverted, in a high purity with reduced production of byproducts, e.g. chloroproline derivs. when CTT is used as the fluorinating agent. Thus, 4.91 g N-(tert-butoxycarbonyl)-(2S,4R)-4-hydroxyproline Me ester and 0.14 g ethanol were dissolved in 18 g CHCl3, cooled to -10°, followed by adding 4.55 g CTT, and the reaction liquid was warmed to 30°, and stirred for 15 h to give 89% N-(tert-butoxycarbonyl)-(2S,4S)-4-fluoroproline Me ester (97.8% purity).

RX(2) OF 2 A ===> B

RX(2) RCT A 74844-91-0

RGT F 309-88-6 Ishikawa reagent

PRO B 203866-16-4

SOL 75-09-2 CH2Cl2

CON SUBSTAGE(1) 0 deg C -> 10 deg C

SUBSTAGE(2) 20 hours, 50 deg C

NTE fluorination

RE.CNT 14 THERE ARE 14 CITED REFERENCES AVAILABLE FOR THIS RECORD

ALL CITATIONS AVAILABLE IN THE RE FORMAT

```
ANSWER 2 OF 3 CASREACT COPYRIGHT 2007 ACS on STN
L3
     142:261782 CASREACT
AN
     Process for preparation of cis-4-fluoro-L-proline derivatives
TI
     Tomisawa, Kazuyuki; Tatsuta, Dai; Yoshida, Tomomichi; Yokoo, Chihiro
TN
PΑ
     Taisho Pharmaceutical Co., Ltd., Japan
SO
     PCT Int. Appl., 17 pp.
     CODEN: PIXXD2
DT
     Patent
LA
     Japanese
FAN.CNT 1
                                             APPLICATION NO.
     PATENT NO.
                       KIND
                             DATE
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PΙ
     WO 2005016880
                       A1
                             20050224
                                             WO 2004-JP11827 20040818
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             CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,
             GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
             LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI,
             NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,
             TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
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             EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE,
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                             20050224
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                                             CN 2004-80023726 20040818
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     CN 1839120
                        Α
                             20060313
                                             NO 2006-703
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     NO 2006000703
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                                                               20060804
     US 2006281927
                        A1
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                       20030818
PRAI JP 2003-207718
     WO 2004-JP11827
                       20040818
os
     MARPAT 142:261782
     This invention pertains to a method for producing high purity
AB
     cis-4-fluoro-L-proline derivs., which comprises reacting a
     trans-4-hydroxy-L-proline derivative with N,N-diethyl-N-(1,1,2,3,3,3-
     hexafluoropropyl) amine in the presence of a HF scavenger. For example,
     (2S,4R)-1-(tert-butoxycarbonyl)-4-hydroxypyrrolidine-2-carboxylic acid Me
     ester was reacted with N,N-diethyl-N-(1,1,2,3,3,3-hexafluoropropyl)amine
     in CH2Cl2 in the presence of NaF to give (2S,4S)-1-(tert-butoxycarbonyl)-4-
     fluoropyrrolidine-2-carboxylic acid Me ester. This invention provides a
     convenient method to prepare cis-4-fluoro-L-proline derivs. in high yield
     under mild conditions at low cost.
```

### RX(1) OF 29 A + B ===> C...

OBU-t
OMe
$$F_3C$$

NEt2
A
B

C YIELD 85%

RX(1) RCT A 74844-91-0, B 309-88-6

RGT D 7681-49-4 NaF PRO C 203866-16-4

SOL 75-09-2 CH2Cl2 CON SUBSTAGE(1) 0 deg C

SUBSTAGE(2) 0 deg C -> room temperature

SUBSTAGE(3) 20 hours, room temperature

NTE alternative prepn. shown

RE.CNT 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD

ALL CITATIONS AVAILABLE IN THE RE FORMAT

```
ANSWER 3 OF 3 CASREACT COPYRIGHT 2007 ACS on STN
     129:202944 CASREACT
AN
ΤI
     Preparation of intermediates and 1,3-dioxo-1H-pyrrolo[1,2-c]imidazoles
IN
     Taylor, Eric Deguyon; Petrov, Viacheslav Alexandrovich; Schaefer,
     Matthias; Drauz, Karlheinz; Vogt, Anne; Weckbecker, Christoph; Swearingen,
     Steven H.; Kamireddy, Balreddy
PA
     E. I. Du Pont de Nemours & Co., USA; Degussa A.-G.
SO
     PCT Int. Appl., 58 pp.
     CODEN: PIXXD2
DT
     Patent
     English
LA
FAN.CNT 1
     PATENT NO.
                      KIND DATE
                                           APPLICATION NO. DATE
     _____
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                                           WO 1998-US2721
PΙ
                            19980827
                                                            19980213
     WO 9837065
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             HU, ID, IL, IS, JP, KG, KP, KR, KZ, LC, LK, LR, LT, LV, MD, MG,
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             UA, US, UZ, VN, YU
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             FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM,
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                                           IN 1998-CA208
                                                             19980209
     IN 1998CA00208
                       Α
                            20051118
                                           ZA 1998-1168
                                                             19980212
     ZA 9801168
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                       A1
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                       Α
     US 6384234
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                            20020507
                                           US 1999-367899
                                                             19991230
                                           US 2002-35136
     US 2002137946
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                            20020926
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     US 6664400
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PRAI US 1997-38429P
     WO 1998-US2721
                      19980213
     US 1999-367899
                      19991230
OS
     MARPAT 129:202944
GI
```

RX(9) OF 34 ...AB ===> AE...

Ph 
$$\downarrow$$
M  $\downarrow$ 

AE YIELD 80%

RX(9) RCT AB 212198-48-6

STAGE(1)

RGT W 309-88-6 Ishikawa reagent SOL 75-09-2 CH2Cl2, 108-88-3 PhMe

STAGE(2)

RGT I 7647-01-0 HCl SOL 7732-18-5 Water

PRO AE 131176-03-9

RE.CNT 5 THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS RECORD ALL CITATIONS AVAILABLE IN THE RE FORMAT

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L6				2	SEA	FILE=CAPLUS	ABB=ON	PLU=ON	"YOSHIDA TOMOMICHI"/AU	
L7				61	SEA	FILE=CAPLUS	ABB=ON	PLU=ON	"YOKOO CHIHIRO"/AU	
L8				150	SEA	FILE=CAPLUS	ABB=ON	PLU=ON	L4 OR L5 OR L6 OR L7	
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			FLUOROPROLINE OR FLUORO(W) PROLINE)							

=> d bib abs

10/568,708 Page 9

```
ANSWER 1 OF 1 CAPLUS COPYRIGHT 2007 ACS on STN
L9
AN
     2005:158636 CAPLUS
DN
     142:261782
     Process for preparation of cis-4-fluoro-L-proline
TI
     derivatives
IN
     Tomisawa, Kazuyuki; Tatsuta, Dai; Yoshida,
     Tomomichi; Yokoo, Chihiro
     Taisho Pharmaceutical Co., Ltd., Japan
PA
     PCT Int. Appl., 17 pp.
so
     CODEN: PIXXD2
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     Patent
LΑ
     Japanese
FAN.CNT 1
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             NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,
             TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
         RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM,
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                                            CA 2004-2534884
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     EP 1657237
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     US 2006281927
                          A1
                                20061214
PRAI JP 2003-207718
                          Α
                                20030818
     WO 2004-JP11827
                          W
                                20040818
os
     CASREACT 142:261782; MARPAT 142:261782
     This invention pertains to a method for producing high purity cis-4-
AB
     fluoro-L-proline derivs., which comprises reacting a
     trans-4-hydroxy-L-proline derivative with N,N-diethyl-N-(1,1,2,3,3,3-
     hexafluoropropyl)amine in the presence of a HF scavenger. For example,
     (2S,4R)-1-(tert-butoxycarbonyl)-4-hydroxypyrrolidine-2-carboxylic acid Me
     ester was reacted with N,N-diethyl-N-(1,1,2,3,3,3-hexafluoropropyl)amine
     in CH2Cl2 in the presence of NaF to give (2S,4S)-1-(tert-butoxycarbonyl)-4-
     fluoropyrrolidine-2-carboxylic acid Me ester. This invention provides a
     convenient method to prepare cis-4-fluoro-L-proline
     derivs. in high yield under mild conditions at low cost.
              THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD
RE.CNT 3
              ALL CITATIONS AVAILABLE IN THE RE FORMAT
```

10/568,708 Page 10

### => d his full

L4

L5

L9

(FILE 'HOME' ENTERED AT 14:23:27 ON 23 MAY 2007)

FILE 'CASREACT' ENTERED AT 14:23:44 ON 23 MAY 2007
L1 STRUCTURE UPLOADED

D
L2 0 SEA SSS SAM L1 ( 0 REACTIONS)
L3 3 SEA SSS FUL L1 ( 10 REACTIONS)
D QUE L3 STAT

FILE 'CAPLUS' ENTERED AT 14:29:43 ON 23 MAY 2007

E TOMISAWA KAZUYUKI/AU

D 1-3 BIB ABS FHIT

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1 SEA ABB=ON PLU=ON "TATSUTA DAI"/AU

E YOSHIDA TOMOMICHI/AU

L6 2 SEA ABB=ON PLU=ON "YOSHIDA TOMOMICHI"/AU
E YOKOO CHIHIRO/AU

L7 61 SEA ABB=ON PLU=ON "YOKOO CHIHIRO"/AU
L8 150 SEA ABB=ON PLU=ON L4 OR L5 OR L6 OR L7

1 SEA ABB=ON PLU=ON L8 AND (FLUORO(L) PROLINE OR FLUOROPROLINE OR FLUORO(W) PROLINE)

D QUE L9 STAT

D BIB ABS

# FILE HOME

## FILE CASREACT

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FILE CONTENT: 1840 - 19 May 2007 VOL 146 ISS 22

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This file contains CAS Registry Numbers for easy and accurate substance identification.

### FILE CAPLUS

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10/568,708 Page 11

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